



# Maryville

Maryville, MO

- Laser & Cut Sheet Products (Standard & Custom)
- One-Write (Standard & Custom)
- Labels (Roll, Sheet & Continuous)
- Snap Sets & Booked Forms (Standard & Custom)
- Business Envelopes
- Greeting/Holiday Cards
- Printed Retail Bags

## Capabilities Overview

**Stock Overview:** Unless otherwise noted, we offer a wide variety of types and weights of house stocks; custom stocks available upon request.

### Laser & Cut Sheet

**Products:** Cut Sheet Forms, Padded Forms, Static MICR Documents, Numbered Forms and Checks, Doorknob Hangers, Cash Tickets, Tags (standard w/string), Gift Certificates

### Litho/Conventional Offset

- **Sheet-Fed** – Up to 6 Colors; perfecting 4/2 (including process color)
  - Sizes: Up to 14" x 20"
  - Quantities: 250 to 50,000
- **Web** – Up to 5 Colors or 3/2 and 4/1
  - Sizes: Up to 11" x 17"
  - Quantities: 1,000 and up

### One-Writes

**Products:** Receipts, Gift Certificates, Visitor Passes, Quick Claims, Superbills and One-Write System Accessories

### Litho/Conventional Offset

- **Sheet-Fed** – Up to 6 Colors; Perfecting, 6/0, 5/1 or 4/2 (including process color)
  - Sizes: Up to 14" x 20"
  - Number of Parts: Up to 2; for Quick Claims and Superbills up to 3
  - Quantities: 500 and up

**Products:** Journals and Ledgers

### Litho/Conventional Offset

- **Sheet-Fed** – Up to 2 Colors
  - Sizes: Up to 19" x 25.5"
  - Quantities: 25 and up

### Labels

**Products:** Roll, Sheet and Continuous

### Litho/Conventional Offset

- Up to 3 Spot Colors
- Size: Up to 6" wide and 11" depth
- Stocks: Paper, Vinyl, Static Cling, Foils and Fluorescents
- Coatings: Clear Weatherproof Lamination
- Quantities: 250 minimum (run lengths can vary based upon label size)
- Dies: Wide variety of standard dies; custom dies available upon request

### Snap Sets & Covered Books

**Products:** Snap Sets – Edge Glued, Covered Books, Sales Books, Order Forms, Gift Certificates, Cash Tickets

### Litho/Conventional Offset

- **Web** – Up to 4 Colors
  - Stocks: Standard Weights – 16# CB, 14.5# CFB, 15# CFs or Premium Weights – 21# CB, 17# CFB, 20# CF; additional options available upon request; 105# Tag
  - Stub Size: Standard – 0.625" stub; custom stub size available
  - Cover: Printed covers; various stocks available
  - Fly Sheet/Cover Sheet: Printed fly sheets; various stocks available
  - Number of Parts: 2 to 6; additional parts available
  - Form Width: Up to 17"; for long runs up to 36"
  - Form Height: Up to 16.25"
  - Quantities: 250 and up

### Business Envelopes

**Products:** Business Envelopes – Window and Non-Window

- **Litho/Conventional Offset**
  - Up to 2-Color; Perfecting 1/1
  - Sizes: Standard sizes below, additional sizes available upon request
    - #6 1/2, #6 3/4, A2, #7 3/4, #8 5/8, #9, and #10
    - Catalog and Booklet up to 12" x 18"
  - Quantities: 250 and up
- **Digital**
  - Full Color (CMYK) Only
  - Sizes: Maximum size of 10" x 13"
  - Quantities: Up to 1,000

### Die Cutting

**Products:** Door Hangers, Billing Notices, Post cards, Business Card Inserts, Table Tents, Miscellaneous Billing Cards

- Standard Dies Library
- Custom Dies available upon request:
- Die Sizes: Vary up to Max. 11" x 17"
- Quantities: 250 and up



## Greeting Cards

**Products:** Custom and Imprint ONLY Greeting Cards and Envelopes

- **Litho/Conventional Offset**
  - Sheet-Fed – Up to 1 Color (including PMS and metallic inks; UV inks)
  - Quantities: 25 and up
- **Digital**
  - Digital (CMYK Imprint)
  - Sizes: A6 to 9" x 12"
  - Quantities: 25 and up

**Additional Processes:** Foil or Ink Imprint, Foil, Embossed, Scored and Die Cut

## Printed Retail Bags

**Products:** Merchandise (without handles)

**Litho/Conventional Offset**

- Sheet-Fed – Up to 1 Color
- Stock: Paper without handle (Merchandise)
- Bag Sizes: 6.25" x 9.25" up to 12" x 15"
- Quantities: 250 and up without handle

## Finishing

- Die-Cutting
- Corner Cut – Rounded and Angle
- Folding – Bifold and Parallel
- Perfin – Horizontal and Vertical
- Numbering
- Drilling/Punching
- Scoring
- Collating
- Padding
- Shrink-wrapping

## Other Products

**Products:** A wide variety of stock items available, non-imprinted check stock, envelopes, etc.

## Litho Cut Sheet

- 1 Heidelberg Speedmaster, SM 52-6-P3 | 6-Color | Perfecting 4/2 | Min. 4.13" x 5.71", Max. 14.57" x 20.47"
- 4 Heidelberg GTO 52Z | 2-Color | MICR Numbering – 10 Positions | Min. 4.13" x 7.09", Max. 14.17" x 20.47"
- 1 Heidelberg GTOZP 52 | 2-Color | Min. 4.13" x 7.09", Max. 14.17" x 20.47" | 5 Numbering Positions
- 1 Heidelberg MOZ | 2-Color | Min. 8.25" x 11", Max. 19" x 25.5"
- 2 NEBS Sheetfed NCQ | 1-Color | Min. 5.5" x 8.5", Max 8.5" x 12" | 1, 2 or 3 Numbering Positions
- 4 NEBS Sheetfed NCQ | 1-Color | Min. 5.5" x 8.5", Max 8.5" x 15" | 2 or 3 Numbering Positions
- 4 Heidelberg GTO 52 | 1-Color | Min. 4.13" x 7.09", Max. 14.17" x 20.47" | 8 Numbering Positions
- 2 Heidelberg GTO 52 | 1-Color | Min. 4.13" x 7.09", Max. 14.17" x 20.47" | 10 Numbering Positions
- 1 Heidelberg GTO | 1-Color | Min. 4.13" x 7.09", Max. 14.17" x 20.47" | 10 Numbering Positions, 5 MICR, 5 Arabic
- 1 Heidelberg GTO 52 | 1-Color | MICR Numbering – 20 Positions | Min. 4.13" x 7.09", Max. 14.17" x 20.47"
- 2 Heidelberg TOK | 1-Color | Min. 4.125" x 3", Max. 15.5" x 11"
- 2 Ryobi 2800CD | 1-Color | UV ink | Min. 3.5" x 5", Max. 12" x 17"
- 1 Kirk Rudy 201 KR#4 | 1-Color | Slitting inline | Min. 3" x 5", Max. 17" x 16"
- 1 AM Multi 1650 | 1-Color | Min. 3" x 5", Max. 12" x 17"

## Litho Web

- 1 Hamilton Web | Roll-to-Roll | 3-Color | Min./Max. 34" x 36" | Repeat 34" | Max. Punches 16 | Max. Vertical Perfs 8 | Max. Horizontal Perfs 8
- 1 Harris Schriber 500 | Roll-to-Roll | 3-Color | Min./Max. 17" x 17" | Repeat 17" | Max. Punches 8 | Max. Vertical Perfs 4 | Max. Jump Perfs 2 | Max. Horizontal Perfs 8
- 1 Mark Andy 2200-0411 | Roll-to-Roll | 3-Color | Cut Off – adjustable up to 11.25" | Max. Vertical, Jump and Horizontal Perfs determined by die | Aqueous Coating
- 1 Didde Web R8.180R | Roll-to-Roll | 3-Color | Min./Max. 17" x 17.5" | Repeat 17" | Max. Punches 4 | Max. Vertical Perfs 3 | Max. Horizontal Perfs 4 | MICR Numbering, Static Only
- 1 Didde Web 205-787 | Roll-to-Roll | 4-Color | Min./Max. 17" x 17.5" | Repeat 17" | Max. Punches 5 | Max. Vertical Perfs 3 | Max. Horizontal Perfs 4 | MICR Numbering, Static Only
- 1 Didde Web RW180-AR | Roll-to-Roll | 3-Color | Min./Max. 17" x 17.5" | Repeat 17" | Max. Punches 4 | Max. Vertical Perfs 3 | Max. Horizontal Perfs 4 | MICR Numbering, Static Only
- 1 Didde Web 205-848 DGS 860 | Roll-to-Roll | 3-Color | Min./Max. 17" x 17.5" | Repeat 17" | Max. Punches 3 | Max. Vertical Perfs 3 | Max. Jump Perfs 2 | Max. Horizontal Perfs 4 | MICR Numbering, Static Only
- 1 Super Web RS180-40R | Roll-to-Sheet | 5-Color | Cut Off 11" | Max. Vertical Perfs 4 | Max. Horizontal Perfs 4 | Max. Jump Perfs 2

## Label Printing

- 1 NEBS, Continuous Label | Roll-to-Roll or Roll-to-Fold | 1-Color | Bifold
- 1 Mark Andy 381867Y-160 | Roll-to-Roll | 1-Color | Max. Vertical, Jump and Horizontal Perfs determined by die
- 1 NEBS, DYO Roll Label UV3 | Roll-to-Roll | 3-Color | Max. Horizontal Perfs 3 | Laminate and UV Coater
- 1 Web Technologies, Inc. WT- 25 Rewinder | Roll-to-Roll | Max. Roll Diameter 17" | Max. Roll Width 7"

## Envelope Printing

### Litho

- 1 Halm Jet, JPWOD | 1-Color | Min. 3.25" x 4.25", Max. 9" x 12"
- 1 Halm Super Jet | 2-Color | Perfecting 1/1 | Min. 3.125" x 4.125", Max. 12.75" x 18"
- 1 Halm Jet | 2-Color | Min. 3.25" x 4.25", Max. 6" x 9"

### Digital

- 2 OKI Pro Color, C931e | 4-Color | Min. 3" X 5", Max. 12" x 18"

## Foiling/Embossing

- 6 Therm-O-Type SFM | Foil and Die Cut | Min. 3.5" x 4", Max. 12" x 12"
- 1 Therm-O-Type SF-2000 | Foil and Die Cut | Min. 3.5" x 4", Max. 12" x 12"
- 1 Therm-O-Type NSF | Foil, Embossing and Die Cut | Min. 9.125" x 11.375", Max. 12.25" x 19"
- 3 Brandtjen & Kluge Inc., Kluge EHD | Foil, Embossing and Die Cut | Min. 4" x 5", Max. 17" x 24.75"

## Die Cutting

- 1 Heidelberg Cylinder KSBA | Min. 5.5" x 7.0625", Max. 18" x 23"
- 1 NEBS Die Cut Punch Sycom Product (Labels) | Min./Max. 9" x 8.75"

## Finishing

### Cutter

- 3 Heidelberg Polar 115EMC-MON
- 1 Heidelberg Polar 115MON
- 2 Heidelberg Polar 92 EMC-MON
- 1 Challenge Cornering Machines | .375" and .25" Rounding

### Folder

- 2 MBO, T46-p and T-49-2-49/4 | Bifold and Trifold | Min. 4" x 6", Max. 20" x 28"

### Drill/Hole Punching

- 1 Southworth AMB 2/10 SP | Ambassador
- 1 Southworth AMB Continuous SP | Ambassador
- 1 Southworth Round Hole 2/10 SP
- 1 Southworth Round Hole Continuous SP
- 1 Southworth Round Hole | 3-Head
- 1 Challenge EH-3A | 3-Head
- 1 McBee Hole Punch M228
- 1 Sickinger Hole Punch MHP-21
- 1 Challenge | 5-Head

### Collating/Booklet Making

- 1 Hamilton Collator | Roll-to-Sheet | 4-Stations | 15 Numbering Positions | In-Line Gluing | Cut Off 17"
- 2 Hamilton Collator | Roll-to-Sheet | 6-Stations | 15 Numbering Positions | In-Line Gluing | Cut Offs 5.667", 8.5", 17"
- 1 Hamilton Collator | Roll-to-Sheet | 8-Stations | 12 Numbering Positions | In-Line Gluing | Cut Offs 5.667", 8.5", 17"
- 1 Hamilton Jumbo Collator 4541 | Roll-to-Sheet | 6-Stations | In-Line Gluing | Cut Offs 5.667", 8.5", 17"
- 1 Didde Collater | Sheet-to-Sheet | 5-Stations | 12 Numbering Positions | In-Line Gluing | Min. 17" x 6", Max. 17" x 12"
- 1 Standard Horizon Collator MC-80A/MC-80M | Sheet-to-Sheet | 16-Stations | Min. 5.8" x 8.3", Max. 12.5" x 18.5"

### Slitting/Perfing/Scoring

- 3 Rosback Perfer | Sheet-to-Sheet | Max. Vertical Perfs 1 | Min. 7.5" x 7.5", Max. 30" x 30"

### Tabbing

- 5 US Paper Counter, Tabber Shooter II

### Padding

- 1 Brackett Padder CPM10

### Binding – Stitching, Shingling, Glue

- 1 Nale Shingler | In-Line Gluing | Min. 5.5" x 4.2", Max. 13.125" x 4.2"
- 1 Nale Hand Shingler | In-Line Gluing | Min. 2.5" x 2.2", Max. 10" x 15"
- 1 Nale Shingler – Slip to Log 101 | In-Line Gluing | Min./Max. 9.125" x 3.3"
- 1 JCM Tip On LC-9E | In-Line Gluing | Min. 3" x 2", Max. 25" x 14"
- 1 Multi Spiral Binder | Wire-O
- 2 GBC Sickinger | Wire-O
- 2 Bobst Champlain String, Whirlwind Knotter | Stringing | Min. 1" x 1.25", Max. 6" x 10"
- 1 Bunn String Tie | Stringing
- 2 Brackett Stitcher S3A | Wire Stitch and Tape | Min. 5" x 12", Max. 17" x 12"
- 1 Stanley Bostitch | Wire Stitch and Tape
- 2 Brackett Stripper U | Tape | Min. 3" x 5.5", Max. 15" x 23"
- 1 Stanley Bostitch | Tape | Min. 3" x 5.5", Max. 15" x 23"
- 1 NEBS Stacker US2 | Min. 5" x 10", Max. 17" x 10"

### Packaging

- 2 Shanklin Shrink Wrapper A-26-A
- 1 Besseler Shrink Wrap TD-18-8